



AUSPROOF
REFERENCE DOCUMENT
 UNCONTROLLED WHEN PRINTED

| THREAD TORQUE VALUES REFERENCE | Document Control Use Only | |
|---------------------------------------|---------------------------|-----------------------------|
| | Developed By | Loughlin Bell / Luisa Watts |
| | Checked By | Gabby Castellanos |
| | Approved By | Clinton Taylor |

Before using this document refer to CoC drawings and Tech Manuals for specifications. If nothing is listed in the CoC Drawings and Tech Manuals then use the recommendations listed below on this document.

| THREAD | TORQUE |
|-------------------------------|---------------|
| M3x0.50 | 1Nm |
| M4x0.70 | 2Nm |
| M5x0.80 | 5Nm |
| M6x1.00 | 7Nm |
| M8x1.25 | 16Nm |
| M10x1.50 | 30Nm |
| M12x1.25 (Locking Cage Screw) | 8Nm |
| M12x1.75 | 55Nm |
| M16x2.0 | 85Nm |
| M22x2.50 (Earth Pilot Pin) | 30Nm |
| M25x1.50 (LL Indicator) | 20Nm |
| M26x1.50 (LL Indicator) | 20Nm |
| M40x1.50 (Filler Bung) | 40Nm |