



**AUSPROOF**  
**REFERENCE DOCUMENT**  
 UNCONTROLLED WHEN PRINTED

<b>THREAD TORQUE VALUES REFERENCE</b>	Document Control Use Only	
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Before using this document refer to CoC drawings and Tech Manuals for specifications. If nothing is listed in the CoC Drawings and Tech Manuals then use the recommendations listed below on this document.

THREAD	TORQUE
M3x0.50	1Nm
M4x0.70	2Nm
M5x0.80	5Nm
M6x1.00	7Nm
M8x1.25	16Nm
M10x1.50	30Nm
M12x1.25 (Locking Cage Screw)	8Nm
M12x1.75	55Nm
M16x2.0	85Nm
M20x1.5 (Earth Pilot Pin)	30Nm
M22x2.50 (Earth Pilot Pin)	30Nm
M25x1.50 (LL Indicator)	20Nm
M26x1.50 (LL Indicator)	20Nm
M40x1.50 (Filler Bung)	40Nm